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SUNLU PLA ... ▾

Process Global Objects

Filament for supports

Support/raft base	Default
Support/raft interface	Default
Advanced	
First layer density	90 %
First layer expansion	2 mm
Top Z distance	0.2 mm
Bottom Z distance	0.2 mm
Base pattern(Normal)	Rectilinear
Support wall loops(Normal)	0
Base pattern spacing	2.5 mm
Pattern angle	0 °
Top interface layers	2 layers
Bottom interface layers	2 layers
Minimum Support Contact Area	0.25 mm²
Interface pattern	Default
Top interface spacing	0.5 mm
Normal support expansion	0 mm
Support/object xy distance	0.35 mm
Support/object first layer gap	0.2 mm
Support Distance Priority	X/Y overrides Z
Don't support bridges	<input type="checkbox"/>