

Filament

1
SUNLU PLA ...

Process

Global

Objects

X-Y contour compensation

0

mm

Elephant foot compensation

0.15

mm

Elephant foot compensation layers

1

layers

Precise wall

☐

Convert holes to polyholes

☐

Precise Z height

☐

Ironing

Ironing type

No ironing

Wall generator

Wall generator

Arachne

Wall transitioning threshold angle

10

°

Wall transitioning filter margin

25

%

Wall transition length

100

%

Wall distribution count

1

First layer minimum wall width

85

%

Minimum wall width

85

%

Minimum feature size

25

%

Minimum wall length

0.5

mm

Walls and surfaces

Walls printing order

Inner/Outer

Print infill first

☐

Wall loop direction

Auto