

Filament

1
SUNLU PLA ...

Process

Global

Objects

Flow ratio

1

Top surface flow ratio

1

Bottom surface flow ratio

1

Only one wall on top surfaces

☒

One wall threshold

300%

mm or %

Only one wall on first layer

☐

Small area flow compensation (beta)

☐

Bridging

Bridge flow ratio

1

Internal bridge flow ratio

1

Bridge density

100%

Thick bridges

☐

Thick internal bridges

☒

Don't filter out small internal bridges (beta)

Disabled

Bridge counterbore holes

None

Overhangs

Detect overhang walls

☒

Make overhangs printable

☐

Extra perimeters on overhangs

☐

Reverse on odd

☐

Overhang Optimization(Beta)

☐