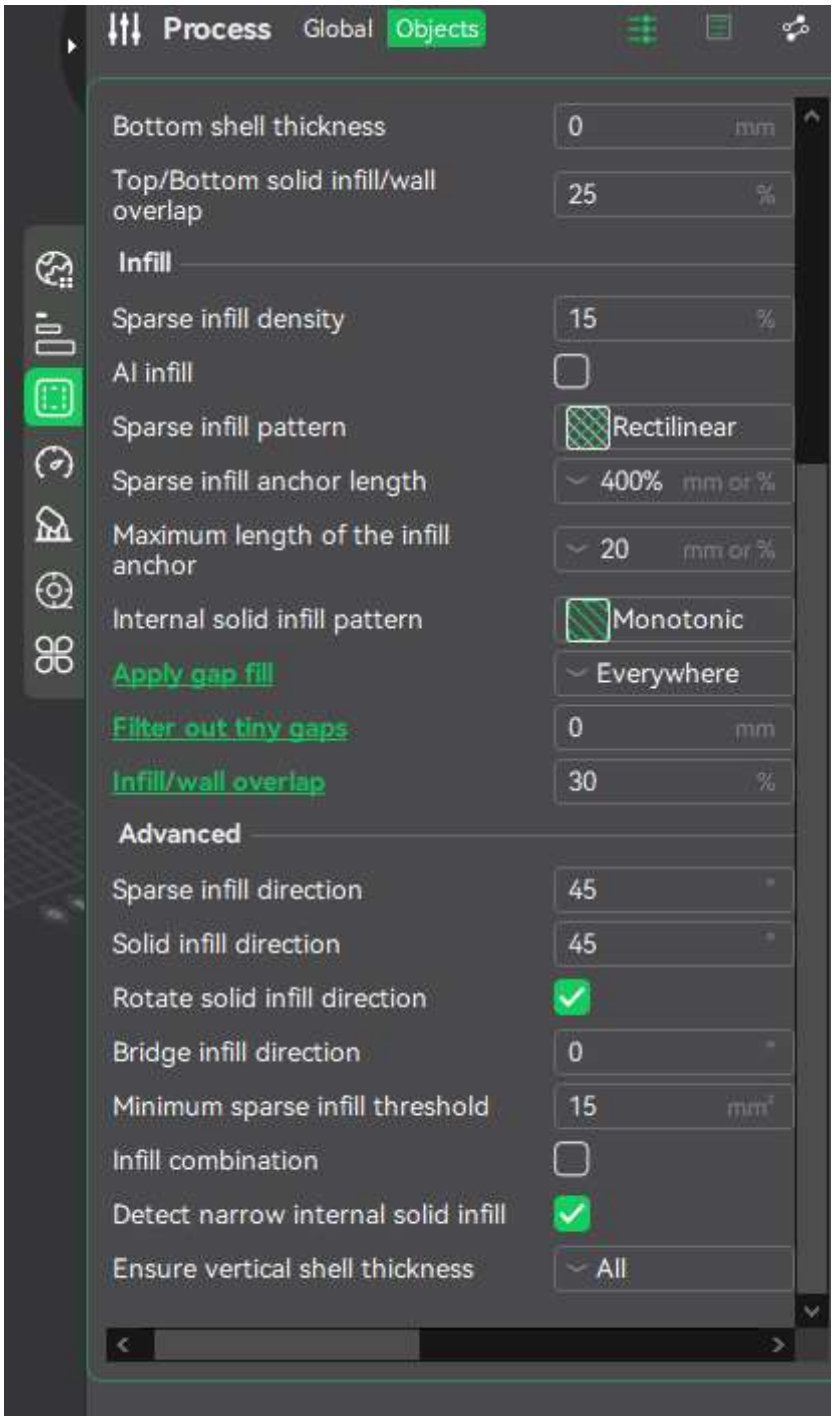
Process
Global
Objects
Bottom shell thickness
0
mm
Top/Bottom solid infill/wall overlap
25
%
Infill
Sparse infill density
15
%
AI infill
Sparse infill pattern
Rectilinear
Sparse infill anchor length
400%
mm or %
Maximum length of the infill anchor
20
mm or %
Internal solid infill pattern
Monotonic
Apply gap fill
Everywhere
Filter out tiny gaps
0
mm
Infill/wall overlap
30
%
Advanced
Sparse infill direction
45
Solid infill direction
45
Rotate solid infill direction
Bridge infill direction
0
Minimum sparse infill threshold
15
mm²
Infill combination
Detect narrow internal solid infill
Ensure vertical shell thickness
All