

The image shows a settings menu for a 3D printer. On the left is a vertical toolbar with icons for home, print, pause, settings (highlighted in green), and other functions. The main menu is titled 'Overhang speed' and contains several sections:

- Overhang speed:** A list of values (20, 10, 25, 70) with units 'mm/s or %' and additional settings like '[50%, 7%' and '[75%, 10%'. Below this is a 'Bridge' section with values 25 and 70, and units 'mm/s' and 'mm/s or %'. To the right of these are labels 'External' and 'Internal'.
- Acceleration:** A section header followed by settings for 'Normal printing' (12000 mm/s²), 'Outer wall' (5000 mm/s²), 'Inner wall' (5000 mm/s²), 'Bridge' (50% mm/s² or %), 'Sparse infill' (100% mm/s² or %), 'Internal solid infill' (100% mm/s² or %), 'First layer' (500 mm/s²), 'Top surface' (2000 mm/s²), and 'Travel' (12000 mm/s²).
- Jerk(XY):** A section header followed by settings for 'Default' (9 mm/s), 'Outer wall' (9 mm/s), 'Inner wall' (9 mm/s), 'Infill' (9 mm/s), 'Top surface' (9 mm/s), 'First layer' (9 mm/s), and 'Travel' (9 mm/s).

At the bottom of the screen, there is a status bar with the text 'Scarf joint seam (beta)' and a dropdown arrow icon.